

Happy Times Tours, P.O. Box 14153, West Allis, WI 53214 (414) 867-2727 | www.happytimestours.com Facebook.com/HappyTimesTour] Instagram.com/HappyTimesTours

HAPPY TIMES ARE HERE!

What's inside:

- *Extended Vacations (Departures from WI & IL)
- *Daycations (Departures from WI & IL)
- *Cash-Out Casino Trips (Departures from WI & IL)
- *November Travel Shows in Milwaukee, Delafield & Madison

Take a look inside or visit our website **www.happytimestours.com** and remember **for a Happy Time Call (414) 867-2727**.



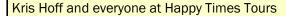
Welcome to Happy Times Tours

Welcome to Happy Times Tours! We are excited about our line-up of tours for 2023 and we hope you are too.

Every year at this time, we reflect on the past year. We think about the challenges as well as the successes we have had. One thing we always know is we are thankful for you, our customers. We know with rising costs, you will have to make decisions on where you are going and the fact that you choose Happy Times Tours, makes us smile from ear to ear. We would like to say THANK YOU!

We also know many of you have been requesting specific casinos or destinations you would like to visit. We are working hard with vendors to try to get into those locations. Unfortunately, the rebound from COVID is slower than we had hoped and staffing shortages are not helping. We greatly appreciate your patience with this. It is truly out of our control.

Thank you for choosing to travel with us!





<u>Announcements</u>

- Due to the continued challenges with the mail, we encourage you to provide us your email address when signing up for a trip. We are also emailing the brochures in advance to all email addresses we have. We also post it on our website www.happytimestours.com and on Facebook/HappyTimesTour earlier than you will get it in the mail.
- All of our itineraries are available on our website for your viewing. We can email itineraries and receipts for the Daycations, Cash-Out Casino Day and Mini-Vacations, but we generally do not mail them.
- Our office hours are 9:00am until 4:00pm, Monday-Friday. We will be closed on Christmas Eve & Christmas Day, New Years Eve and New Years Day, Good Friday, Memorial Day July 4th, and Labor Day.
- Chip Gallagher of Chip's Tours and Happy Times Tours joined forces. You will find a list of the tours he will be escorting on the inside of the back cover of this brochure. We welcome everyone!



tion Drinking

Extended Vacations: Home pickups are available on select extended tours. Home pickup is available in Milwaukee, Dane, Ozaukee, Washington, Waukesha, Jefferson, Racine & Kenosha, WI Counties and Lake County, IL. Includes return to your home at the end of the tour. Other tours have local area pickups. Pickups are clearly labeled on individual itineraries. If you have any questions, please contact us.

See America Value Experience stay at a casino hotel property, but have plenty of sightseeing included.

Super Savings Vacations stay at casino hotel properties and offer optional tours so you can set the pace and budget of your vacation.

Destination Drinking trips feature wineries, breweries, distilleries or unique cocktails while still enjoying sightseeing and destinations.

If you receive our voicemail during normal business hours, that means that we are on another phone call. Please leave a message and we will call you back as soon as we are able to. We do want to speak with you, but sometimes our phones are extremely busy and we are really happy about that! Our normal hours are Mon-Fri 9am until 4pm and we are closed on legal holidays.

Extended Vacations: A \$100 per person deposit is required for motorcoach vacations (unless noted otherwise). A \$500 per person deposit is required for air and cruise vacations. Final payment on Motorcoach Vacations is due at 35 days prior and on air or cruise at 95 days prior. There is no refund starting on the final payment date. We recommend purchasing the Travel Protection Plan.

November Travel Shows

November 28th at 10:00am MADISON—Country Inn & Suites, 400 River Place (in meeting room)

November 28th at 2:00pm DELAFIELD—Delafield Brewhaus, 3832 Hillside Dr (downstairs banquet hall)

November 29th at 5:00pm MILWAUKEE—HA Todd American Legion Post 537, 9159 W Beloit Rd (in the rear banquet hall) Attend a travel show and learn more about our Extended Vacations,

enjoy a sweet treat and get ready to book a trip! Please RSVP!



Lovely La Crosse Stocking Stuffer 2 Days: December 10-11, 2022 Price Per Person: \$489 Double, \$549 Single



Highlights: Visit the Pleasoning Gourmet Seasoning Outlet Store, Lunch & Tour at La Crosse Distilling Company, Visit Great River Popcorn & Ice Cream for a scoop of ice cream, Tour the International Owl Center, Driving Tour of the Rotary Lights Holiday Display, Visit Bauer's Market & Garden Center, Visit Pearl Ice Cream Parlor & Confectionary, Visit Old Country Cheese and receive Christmas Cheese, 7 Items for your stocking, 1 Night at the Hampton Inn & Suites Downtown La Crosse and 5 Meals Local Pickups: Milwaukee, Johnson Creek & Madison

Myrtle Beach Stay & Play Your Way 9 Days: February 11-19, 2023 Per Person Rates: \$1759 Double, \$2099 Single

Highlights: 6 Nights in Oceanfront Efficiency Suites with Balconies at the Dayton House Resort in Myrtle Beach, SC, Guided Movie Tour of Myrtle Beach,

Beach, SC, Guided Movie Tour of Myrtle Beach, Optional Tour #1—Polynesian Luau & Fire Show \$89pp, Optional Tour #2— Full Day in Charleston, SC \$115pp, Optional Tour #3 Brookgreen Gardens \$45pp, Optional Tour #4—Motor City Musical—the Motown Tribute Show \$95pp, Optional Tour #5—Seashell & Lighthouse Cruise in Historic Georgetown \$65pp, Optional Tour #6– Murder at the Cotton Club Dinner & Show \$69p, Optional Tour #7– Time Warp Show at the Carolina Opry Theatre \$79pp, 2 Nights at the Delta Hotel in Ashland, KY, 12 Meals Home Pickup: Dane, Milwaukee, Racine, Kenosha, Waukesha,

Jefferson, Ozaukee, and Washington, WI Counties and Lake County, IL.

Enchanted Princess Caribbean Cruise with Chip 12 Days: February 26-March 9, 2023 Price Per Person Starting At: \$3599 Double Occupancy

Highlights: Pre-Night Hotel Stay in Fort Lauderdale, FL, 10 Night Cruise on the Enchanted Princess, Ports of Call: Princess Cays, St. Thomas, Dominica, Grenada, Bonaire and Aruba, Beverage Package, Paid Gratuities and Wi-Fi on Ship, Air from Milwaukee,

Transfers, Baggage handling, All Meals onboard Ship. Local Meeting Location:

Milwaukee Airport





California Dreamin' (San Diego, Catalina Island & Los Angeles) 8 Days: March 10-16, 2023 Price Per Person: \$4375 Double, \$5075 Single, or \$4345 Triple

Highlights: Roundtrip Airfare from Milwaukee (fly-in to San Diego/return from Los Angeles), Locally Guided San Diego City Tour including Waterfront, Gaslamp Quarter, Old Town and Coronado, San Diego Zoo, Balboa Park, Dinner Cruise on San Diego Bay, Roundtrip

Catalina Island High Speed Catamaran, Explore Catalina



Island as you wish, Los Angeles City Tour with Local Guide includes Downtown, Santa Monica, Malibu and The Getty Museum, Hollywood Tour with Local Guide including the Hollywood Walk of Fame, Docent Guided Tour of Paramount Studios, Tour So-Fi Stadium, 3 Nights at the Embassy Suites by Hilton San Diego Bay Downtown, 3 Nights at the Westin Bonaventure Hotel & Suites, Los Angeles, 12 Meals

Home Pickup: Dane, Milwaukee, Racine, Kenosha, Waukesha, Jefferson, Ozaukee, and Washington, WI Counties and Lake County, IL.

2023 Cactus League Spring Training 8 Davs: March 19-26, 2023 Price Per Person: \$2800 Double, \$4000 Single

Highlights: Non-Stop Roundtrip Flights from Milwaukee on Southwest Airlines, Deluxe Motorcoach Transportation throughout, Four Brewers Pre-Season Games in the shade (top-priced admission tickets), Deluxe two-room site lodging for 7 nights in Old Town Scottsdale, Handling of one piece of luggage per person, Welcome Dinner

under the stars with drinks, Daily cooked-to-order breakfast, Special Full Day trip to the Grand Canyon with lunch, Ride a restored historic train with entertainment, Nightly get-together baseball talks, and more! Local Meeting Location: Milwaukee Airport Special Policies Apply

Legendary Louisiana (Lake Charles, LA) 5 Davs: March 26-April 1, 2023 Price Per Person: \$1239 Double, \$1619 Single, or \$1234 Triple

Highlights: 4 Nights at the L'Auberge Casino Resort with \$25 in Slot Play or use it towards shopping and dining and the reward doubles to \$50, Special kiosk promotion at L'Auberge Casino Resort for Happy Times Tours, 2 Nights at the Drury Inn in Hayti, MO, Tour & Tasting at Louisiana Spirits, Day in New Orleans, LA,



Optional Louisiana Country Tour \$85pp, 5 Meals Local Pickups: Madison, Johnson Creek, Milwaukee and Gurnee, IL





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Vacations

A Taste of Costa Rica 8 Days: April 18-25, 2023 Price Per Person: \$2540 Double, \$3800 Single

Highlights: Hotel Accommodations for 7 Nights, Daily Breakfast & 1 Dinner, All Transfers are based on Private Service, Evening Visit to Tabcon Hot Springs, Half Day Hanging Bridges Tour with Guide, Coffee Tour & Naranjo Village with Guide, Hotel Taxes & Service Charges, Airfare from Milwaukee





Local Meeting Location: Milwaukee Airport Special cancellation and payment policies apply. Please see full flyer for more information. VALID PASSPORT IS REQUIRED

A Culinary Journey through Tuscany 9 Days: April 18-26, 2023 Price Per Person: \$4545 Double, \$5220 Single

Highlights: 7 Night Stay in One Hotel in Chinati, Truffle Hunt Experience & Tasting at a Tuscan Estate, Florence Walking Tour, Academy Gallery & the Statue of David, Pasta Master Cooking Class—Castello di Vicciomaggio, Volpaia's Castle & Winery with Vin Snto Tasting & Cantucci Tasting, Pecorino Cheese Tasting in Pineza, Music



& Wine Experience with a local Sommelier at a Farmhouse in Montalcino, Sienna Wlaking Tour, Tuscan Farmhouse & Winery with Dinner & Wine, San Gimignano, Volterra, Gelato Tasting by Gelato Master, Lunch at a local Farmhouse Specializing in Saffron Production, Lake Trasimeno Boat Excursion, Village of Touro, Island Maggiore with Lunch & Wine, Full Day at Leisure, Roundtrip Airfare from Milwaukee, 17 Meals. Local Meeting Location: Milwaukee Airport Special cancellation and payment policies apply. Please see full flyer for more information. VALID PASSPORT IS REOUIRED

Jamaica Me Happy 8 Days: April 22-29, 2023 Price Per Person: \$3799 Double, \$4699 Single

Highlights: Round Trip Airfare from Milwaukee, Club MoBay Arrival and Departure Services, Roundtrip Montego Bay Airport Transfers, 7 Nights at the Royalton White Sands Resort, Appleton Rum Estate Tour, Yaaman Adventures Jitney & Cooking Tour, Welcome & Farewell Group Dinner, All Meals,



Drinks, Tips and Entertainment at the Resort, Luggage Handling Home Pickups: Dane, Milwaukee, Racine, Kenosha, Jefferson, Ozaukee, Waukesha, Washington, WI Counties and Lake County, IL. Valid Passport Required. Special payment and cancellation penalties apply.





Detroit—Motors, Motown & More 5 Days: May 1-5, 2023 Price Per Person: Please call for pricing

Highlights: 4 Nights at the DoubleTree Suites in Downtown Detroit, Ford Rouge Factory Tour, Henry Ford Museum of American Innovation, Ford Piquette Avenue Plant Tour, C.A.N. Art Handworks Tour, Motown Museum, Polish Museum & Store, Lunch at the Polonia Restaurant, Pa-



rade Company Studio Tour, Driving Motown Mansion/Home Tour, Tour the New Whitestone Missionary Baptist Church where Stevie Wonder sang in the Choir, Motown Dinner with talk by Miller London, the first African American Sales Representative from Motown Records, Tour Belle Isle Conservatory, Tour Belle Isle Aquarium, Luncheon Cruise, Tour and Buffet Dinner at the Edsel Ford Estate, Lunch with Beer or Wine at 2121 Vineyard, 11 Meals Local Pickups: Madison, Milwaukee, Johnson Creek & Gurnee, IL

Holland Tulip Festival (Holland, MI) 3 Days: May 12-14, 2023 Price Per Person: \$849 Double, \$1035 Single, \$835 Triple

Highlights: Admission to Veldheer Tulip Gardens, Reserved Seating for the Headline Performer (to be announced), Experience the Tulip Immersion Garden, Reserved Seating for the Muziekparade, Guided Holland Sightseeing Tour, Admission to Windmill Island, 2 nights at the Hampton Inn in Holland, Michigan, 5 Meals



Local Pickups: Madison, Johnson Creek, Milwaukee and Gurnee, IL

Grand Hotel Gardens & More (Mackinac Island, MI) 4 Days: May 21-24, 2023 Price Per Person: \$1599 Double, \$2139 Single, \$1579 Triple

Highlights: 3 Nights at the Grand Hotel, Three 5 Course Dinners at the Grand Hotel, 3 Breakfasts at the Grand Hotel, Enjoy the evening at leisure listening or dancing to the Grand Hotel Orchestra, Afternoon Tea at the Grand Hotel, Horse Drawn Carriage Tour of Mackinac Island, Tour Fort Mackinac, Guided Garden of the Grand Hotel Tour, Roundtrip Ferry Excursion, Cross the



Mackinac Bridge, Roundtrip Horse Drawn Carriage Taxi Transfers to the Grand Hotel and Dock, 7 Meals

Local Departures: Milwaukee

*Special cancellation policies apply to this tour. For dinner at the Grand Hotel, proper attire is required. For ladies dress, skirt and blouse or pantsuit. For gentlemen, coat, necktie and dress slacks.



Stunning South Dakota 6 Days: May 21-26, 2023 Price Per Person: \$899 Dbl, \$1099 Single, \$869 Triple

Highlights: 2 Nights at the Royal River Casino with \$20 Total in Free Play each stay, Stop at the Lewis & Clark Welcome Center and view "Dignity", Scenic Drive through the Badlands National Park, 3 Nights in the heart of Deadwood at the Hampton Inn on Main Street attached to the Tin Lizzie Casino where you will receive \$10 in Play, Visit



See Amer

Mount Rushmore, Visit Crazy Horse, Drive through the Wildlife Loop at Custer State Park, Visit Devils Tower National Monument, Visit Wall Drug, Stop at the Minuteman Missile Visitor Center, 8 Meals Local Pickups: Milwaukee, Johnson Creek & Madison

The Hills are Alive with Beauty in Vermont 9 Days: May 21-29, 2023 Price Per Person: Please call for pricing

Highlights: Guided Tour of Bennington's covered bridges, visit the Bennington Museum, and Norman Rockwell Home. Visit Hildene, visit the Calvin Coolidge Homestead and Village. Visit an extraordinary location and learn about the largest deep-hole dimension granite quarry in the world! Stop at a Maple Sugar Farm,



tour of the Trapp Family Lodge and stay here overnight, visit Ben & Jerry's, tour of Stowe, visit Shelburne Farm & Museum

Home Pickup: Dane, Milwaukee, Racine, Kenosha, Jefferson, Ozaukee, Waukesha, Washington, WI and Lake County, IL

Outer Banks of North Carolina 8 Days: June 3-10, 2023 Price Per Person: \$2959 Double, \$3499 Single, \$2919 Triple

Highlights: Locally guided Baltimore Sightseeing Tour, Tour & Samples at Guinness Open Gate Brewery, Photo Stop at Federal Hill Park in Baltimore, Outer Banks Wild Horse Adventure Tour, Visit Currituck Beach Lighthouse, Visit the Wright Brothers National Park and Monument,



Visit Cape Hatteras National Seashore, Visit Bodie Island Lighthouse & Cape Hatteras Lighthouse, Explore the Festival Living History Museum, See the Film "Legend of the two Path", Visit the Flight 93 Memorial and the Tower of Voices, Locally guided Pittsburgh City Tour, Ride the Duquesne Incline, 15 Meals

Home Pickup: Dane, Milwaukee, Racine, Kenosha, Jefferson, Ozaukee, Waukesha, Washington, WI and Lake County, IL



CMA Music Festival (Nashville, TN) 6 Days: June 7-12, 2023 Price Per Person: \$2599 Double, \$3265 Single



Highlights: Roundtrip Airfare Milwaukee/Nashville, Roundtrip Transfers from State Fair Park & Ride to Milwaukee Mitchell International Airport, Accommodations for 5 Nights at the Gaylord Opryland Resort in Nashville, Access to the Photo Line at Nissan Stadium and Riverfront Park Stage, Additional Music Stages throughout Downtown Nashville, Admission to Music City Center for Fan Fair X, Shuttle Transportation in Nashville, 5 Meals Local Pickup: College Ave Park & Ride (Milwaukee) Special cancellation and payment policies apply. Please see



full flyer for more information. This is a more independent vacation. Walking is

Ark & Creation (Covington & Williamsburg, KY) 4 Days: June 11-14, 2023 Price Per Person: \$989 Double, \$1209 Single, \$965 Triple

Highlights: 3 Nights at the Holiday Inn Riverfront in Covington, KY, Dinner at Taft's Ale House, Tour the Creation Museum, Tour of the Cathedral Basilica of Assumption, Dinner at Eighteen Restaurant, Visit the Ark Encounter, Dinner Cruise on



the BB Riverboats, Tour of the Shrine of Christ's Passion, 7 Meals Local Departure: Madison, Johnson Creek, Milwaukee, WI & Gurnee, IL

Celebration Belle All-Day Cruise 3 Days: June 12-14, 2023 Price Per Person: Please call for pricing

MORE INFORMATION IS COMINGI MARK THIS ON YOUR CALENDER. WE JUST RECEIVED THE INFORMATION ABOUT THIS SPECIAL EVENT AT THE TIME OF PRINTING AND ARE EXCITED TO OFFER THIS TOUR!



Please call us for the full itinerary and pricing. This happens only once in every 5 years. It is a special event you do not

want to miss. We will cruise from Hannibal, Missouri to Grafton, IL.

Local Pickup: Milwaukee, Johnson Creek and Madison



A Walk on the Wild Side of St. Louis 3 Days: June 13-15, 2023 Price Per Person: \$619 Double, \$1099 Single, \$595 Triple

Highlights: 2 Nights at the Drury Inn Union Station, Visit the St. Louis Aquarium, Dinner at Favassa's Restaurant, Guided Tour of Treehouse Wildlife Center, Cruise aboard the Hakuna Matata Riverboat, Lunch at Castelli's Moonlight, Guided Tour of Happy Hooves Equine, Guided Tour of Willoughby Heritage Farm, Dinner at Pappy's Smoke-



house, Driving Tour of St. Louis, Tour and Samples at Anheuser Busch In-Bev Brewery, Visit the Clydesdale Paddock and Stables, Visit the Beechwood Aging Cellar, and take home a bottle of day-fresh beer Local Departure: Milwaukee, Johnson Creek & Madison This tour requires a Valid Passport.

Explore Minnesota 5 Days: July 24-28, 2023 Price Per Person: \$549 Double, \$765 Single, \$525 Triple

Highlights: 2 Nights at the Treasure Island Resort & Casino with \$25 in Free Slot Play, 2 \$5 off food coupons and 20% off Gift Shop Coupon, 2 Nights at the Black Bear Casino, Visit Ho-Chunk Black River Falls with \$25 in Rewards Play, See Sorin's Bluff, Optional Tour #1–Wine & Dine \$75pp, Optional Tour #2–Dinner Cruise \$79pp, Optional Tour #3-Explore Duluth \$89pp,

Local Pickup: Milwaukee, Johnson Creek & Madison, WI

Majestic Canadian Rockies Featuring 5 Nights in Banff Natl Park 6 Days: July 16-21, 2023 Price Per Person: \$3675 Double, \$4825 Single

Highlights: One Hotel Stay for 5 Nights at the in Banff National Park, Banff Area Tour, Emerald Lake, Peyto Lake, Banff National Park, Dinner at Chateau Lake Louise, Moraine Lake & Valley of the Ten Peaks, Ice Fields Parkway, Columbia Icefield Ice Explorer Ride, Roundtrip Airfare from Milwaukee. Local Meeting Location: Milwaukee Airport



Special cancellation and payment policies apply. Please see full flyer for more information. VALID PASSPORT IS REQUIRED







Colorado Rails 12 Days: August 10-21, 2023 Price Per Person: Please call for pricing

Highlights: Boys Town, Great Platte River Road Archway Monument, Denver Central Market, Rocky Mountain National Park, Garden of the Gods, Georgetown Loop, Pikes Peak, Royal Gorge Railroad, Cumbres & Toltec Scenic Railroad, Jeep Trail Tour, River Rafting Trip, Durango & Silverton Narrow Gauge Railroad,



Million Dollar Highway, Canyon of the Gunnison National Park, Monarch Crest Aerial Tramway, U.S. Airforce Academy,

Local Pickup: Milwaukee, Johnson Creek & Madison Special cancellation and payment policies apply. Please see full flyer for more information.

Niagara Falls (Niagara Falls, Ontario, Canada) 5 Days: September 18–22, 2023 Price Per Person: \$1129 Double, \$1489 Single \$1109 Triple

Highlights: 2 Nights at Caesars Casino Hotel in Windsor with a total of \$20 in Play and \$30 in Food Credits, 2 Nights at the Four Points by Sheraton in Niagara Falls, \$50 in Play at the Fallsview Casino,



Visit Rossi Glass, See the Niagara Falls Floral Clock, Optional Tour #1 Journey Behind the Falls \$39pp, Optional Tour #2—Illumination Tower & Dinner \$99pp, Optional Tour #3-Journey to the Falls Cruise \$38pp, Optional Tour #4 Niagara Power Plant "Currents" Light Show \$45pp, Optional Tour #5 Spanish Aero Cars \$29pp, 5 Meals

Local Pickups: Madison, Johnson Creek, Milwaukee, & Gurnee, IL VALID PASSPORT OR TRAVEL CARD REQUIRED

The Jersey Shore (Atlantic City, NJ) 7 Days: September 9-15, 2023 Price Per Person: Please call for pricing

Highlights: 4 Nights at Resort Casino Hotel in Atlantic City with \$40 in Play Per Person plus 4 \$25 Meal Credits, Optional Tour #1—Philadelphia—see the history of Philadelphia come alive, Optional Tour #2—Delaway—Hagley Museum, Winterthur Museum & Gardens, Optional Tour #3—Cape May Whale



Watcher Cruise, Seafood Lunch (other entrée available), Trolley Tour of historic Cape May, 2 Nights at the Hampton Inn Youngstown Local Pickups: Madison, Johnson Creek & Milwaukee



Super \$avings Vacations

Wander Wyoming 13 Days: September 4-16, 2023 Price Per Person: Please call for Pricing



Highlights: Classic Cowboy Country, Devils Tower National Monument, The Race at Ucross, Kings Saddlery– King Ropes, Scenic Bighorn Mountains, Buffalo Bill Cen-

ter of the West, Heart Mountain WWII Site, Chief Joseph Scenic Byway, Amazing Wildlife, Yellowstone National Park, Grand Canyon of Yellowstone, Old Faithful Geyser, Grand Teton National Park. Sinks Canyon, Wyoming Territorial Prison. Special cancellation/deposit policies apply.

Nashville—Music City, USA 5 Days: September 21-25, 2023 Price Per Person: \$1759 Double, \$2019 Single, \$1735 Triple

Highlights: 2 Nights at the Drury Hotel in Paducah, KY, 2 Nights at the Gaylord Opryland Resort in Nashville, TN, Locally Guided Nashville City Tour, Meet a successful local songwriter who will play some hit songs he's written and answer questions about the recording industry, Tour Andrew Jackson's Hermitage, Experience the Grand Ole Opry, Tour & Group Recording Session at Historic Studio B, Visit the Country Music Hall of Fame & Museum, Line Dancing Lesson, Lunch and we'll listen to our hit single at the Wildhorse Saloon, 9 Meals



Home Pickups: Dane, Milwaukee, Racine, Kenosha, Jefferson, Ozaukee, Washington, and Waukesha, WI Counties & Lake County, IL.

Circle Iceland

11 Days: September 22–October 2, 2023 Price Per Person: \$7359 Double, \$8249 Single

Highlights: Round Trip Airfare from Milwaukee, 8 Nights of Accommodations in Iceland, Soak in the Blue Lagoon while enjoying a mud mask experience and a

beverage, Deildartunguhver Hot Springs, Hraunfossar–Lava Falls, Visit the Herring Museum, Whale Watching, Goðafoss Waterfall, Dimmuborgir or Dak Cities and the infamous formation "The Church", Geosea World-class geothermal bathing experience, Dettifoss Waterfall in Vatnajokull National Park, Stuðlagil Basalt Rock Columns, Boat Tour of Jökulsáárlón Glacier Lagoon, Skaftafell in Vatnajökull National Park , Icelandic LAVA Show, Reynisffjara Black Sand Beach, Seljalandsfoss Waterfall, Waterfall of Gullfoss, Pingvellir National Park, Mid-Atlantic Rift, Experience viewing the Northern Lights, 14 Meals–VALID PASSPORT REQUIRED

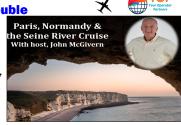
Home Pickups: Dane, Milwaukee, Racine, Kenosha, Jefferson, Ozaukee, Waukesha, Washington, WI Counties and Lake County, IL.





Paris, Normandy & The Seine River Cruise with John McGivern 11 Days: September 26-October 6, 2023 Price Per Person Starting at: \$5200 Double

Highlights: Roundtrip Transfers from Milwaukee, Roundtrip Airfare Chicago to Paris, 7 Night Cruise (outside cabin), 23 Meals, Regional Wines & Beers with Dinner, Gratuities for all ship crew and local guides, Meet and Greet with John McGivern, Full Day Historic Normandy Tour, Excursion to



Giverney, Claude Money, Paris City Tour, Wireless "Quietvox" Audio-Guide Headset during guided shore excursions, 2 Nights at the BW Hotel due Parc Chantilly, Private Chantilly Cream Demonstration, Visit to Eglise Notre-Dame -de-l'Assomption Chantilly Church, Full Day visit to Gauvieux Village, View the Troglodyte Houses, Visit the beautiful town of Senlis Local Pickup: Milwaukee

New York City 7 Days: September 24-30, 2023 Price Per Person: Please call for pricing

Highlights: Enjoy dinner and a show at Broadway Supper Club - an unforgettable New York nightlife experience, take a Ferry to the Statue of Liberty & Ellis Island, visit the 9/11 Museum, tour of Radio City Music Hall, 1 Broadway Show, tour of the United Nations, reach the top of the Empire State Building, tour of Brooklyn, and visit Coney Island



Home Pickups: Dane, Milwaukee, Racine, Kenosha, Jefferson, Ozaukee, Waukesha, Washington, WI Counties and Lake County, IL.

The Colors of Door County (Door County, WI) 3 Days: October 15-17, 2023 Price Per Person: \$899 Double, \$1069 Single, or \$885 Triple

Highlights: 2 Nights at the Rowleys Bay Resort, Visit the Sturgeon Bay Shipping Canal, View Bay Shipbuilding, Stop at Door Peninsula Winery for some samples, Ferry to/from Washington Island, Stop at Washington Harbor and School House Beach, Stop at the Farm Museum, Stop at Stave Church, Lunch and join the Bitter's Club at Nelson's Hall,



Stop at Mann's Mercantile, Stop at Island Lavender Company Store, Door County Fish Boil with "Peter Rowley", Tour & Shopping at Seaquist Orchards Farm Market, Stop at Von Stiehl Winery, 6 Meals

Local Pickups: Madison, Johnson Creek, and Milwaukee, WI



Amazing Apostle Islands 4 Days: October 1-4, 2023 Price Per Person: \$1089 Double, \$1369

Highlights: 3 Nights at the Bayfield Inn located in the heart of the action in Bayfield, Drive through Scenic Northern Wisconsin and enjoy a stop in Minocqua, Visit the Northern Great Lakes Visitor Center, Ferry to Madeline Island, Locally Guided Madeline Island Tour, Lunch at the Pub on Madeline Island, Victorian Luncheon at the Old Rittenhouse, Bayfield Guided Tour with a stop at a local farm, 7 Meals



Local Pickups: Milwaukee and Madison (a pickup enroute may be added).

Bourbon & More in Bardstown, KY 4 Days: October of 2023 Price Per Person: Please call for pricing

Highlights: Bardstown, KY is the Bourbon Capital of the World. This tour will feature Bourbon, attractions and lots of other fun attractions! It's an AlcoHOLIDAY! Local Pickups: Madison, Johnson Creek,

Milwaukee, Gurnee, IL



Treasures of Ireland 9 Days: October 17-25, 2023 Price Per Person: \$3995 Double, \$4695 Single

Highlights: 2 Nights in Dublin, 2 Nights in Limerick, 2 Nights in Killarney, 1 Night Castle Hotel, Dublin City Tour, Trinity College—Book of Kells, Whiskey Distillery, Pub Dinner, Guinness Storehouse, Cliffs of Moher, Ring of Kerry, Bunratty Castle Medieval Banquet, Jaunting Car Ride in Killarney, Limerick Tour,



Galway, Adare, Irish Entertainment & Dinner in Killarney, Kilkenny, Roundtrip Airfare Milwaukee, 17 Meals

Local Meeting Location: Milwaukee Airport Special cancellation and payment policies apply. Please see full flyer for more information. VALID PASSPORT IS REQUIRED



